

## [Apr-2023 C-TS422-2021 Certification with Actual Questions from ExamsLabs [Q33-Q56]



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**Q33.** Your project team decides to use a make-to-order planning strategy for strategic in discrete manufacturing.

What is the impact of this decision?

- \* Net requirement calculation is sales-order specific.
- \* A sales-order-specific planning run is required.
- \* Storage location MRP areas are required.
- \* Production orders specific stock is created

**Q34.** What is a work center hierarchy in planning in SAP S/4HANA?

- \* A group of alternative work centers providing a cumulative available capacity for production.
- \* A group of alternative work centers for production, structured in hierarchy levels by priorities
- \* A group of work centers in a production line being used in sequence for production
- \* A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel

**Q35.** For which categories can you define BOMs in SAP S/4HANA?

- \* Work Center
- \* Sales order
- \* Class
- \* Document Structure

**Q36.** What are the consequences when you assign a planned order to a production line manually, using the planning table in repetitive manufacturing?

- \* The planned order's component availability is checked.
- \* The planned order is converted to production order.
- \* The planned order's components are copied to the picking list.
- \* The planned order generates capacity requirements

**Q37.** Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- \* Non-stock item
- \* Work item
- \* Variable-size item
- \* WBS item

**Q38.** During production order creation, several valid production versions are found. How does the system choose the production version?

- \* Planned order or material number
- \* Valid period or sale order
- \* Alphanumeric or quota arrangement
- \* Lot size or material cost

**Q39.** Which alternative item strategies are available in bills of materials (BOM) in SAP S/4HANA?

- \* First in first out (FIFO)
- \* 100% check
- \* Simultaneous
- \* By usage probability

**Q40.** If the stock level drops below the reorder stock in reorder point planning, what logic would the system use to trigger procurement?

- \* Fill up based on the lot size procedure
- \* Fill up to the maximum stock level
- \* Fill up to the safety stock level
- \* Fill up to the reorder stock level

**Q41.** What happens to this dependent requirement when you convert the planned order into a production order?

- \* They are converted into a schedule line.
- \* They are converted into a reservation.
- \* They are converted into a production order.
- \* They are converted into a planned order.

**Q42.** What do you use to dispatch operations from planned orders so that the production plan can be fulfilled?

- \* Material Requirements Planning (MRP)
- \* Capacity Requirements Planning (CRP)
- \* Supply Network Planning (SNP)

\* Demand Planning (DP)

**Q43.** The MRP run detected a shortage of a material that you source from an external supplier in full pallets. How can you make sure you will only receive full pallets?

- \* Use the fixed lot procedure.
- \* Use the MRP type for vendor managed inventory.
- \* Use the minimum order quantity
- \* Use the reorder point

**Q44.** Mode selection is one of the scheduling options available in Advanced Planning in SAP S/4HANA. When can you use mode selection?

- \* When multiple operations are maintained for one product
- \* When alternate resources are used within one operation
- \* When multiple planned orders exist on one resource
- \* When multiple production versions are maintained for one product

**Q45.** Which SAP solutions support the supplier area in the portfolio of the Digital Value Network?

- \* SAP Ariba
- \* SAP Hybris
- \* SAP Concur
- \* SAP Fieldglass
- \* SAP SuccessFactors

**Q46.** Advanced Planning uses master data and transaction data from SAP S/4HANA. In which data objects can you set the advanced planning flag?

- \* Work center
- \* Production version
- \* Plant
- \* Material

**Q47.** An issue storage location was NOT found through the work center, bill of material(BOM) item, or material master. What determines whether the storage location can be derived from the production version?

- \* MRP group
- \* Plants parameters
- \* MRP controller
- \* MRP profile

**Q48.** When can the automatic material availability check occur in a production order?

- \* At order release
- \* At order confirmation
- \* At order creation
- \* At order settlement

**Q49.** Which time elements are part of a routing operation?

- \* Pick/pack time
- \* Float before production
- \* Queue time
- \* Wait time
- \* Move time

**Q50.** Which of the following are possible configuration steps when setting up the alert monitor in Advance Planning?

- \* Create object selection variant for transportation lane-related alerts.
- \* Create object selection variant for product-related alerts.
- \* Assign the overall profile to the authorization profile.
- \* Assign the alert profile to the overall profile.

**Q51.** You want to schedule an operation finitely, without moving other operations. Which scheduling strategy do you select?

- \* Schedule in working time only
- \* Squeeze in
- \* Insert operation
- \* Find slot

**Q52.** Which SAP application can be used for forecasting in Supply Chain Planning?

- \* Material Requirements Planning (MRP)
- \* Supply Chain Management(SCM)
- \* Integrated Business Planning (IBP)
- \* Capacity Requirements Planning (CRP)

**Q53.** How can you carry out cost object controlling for production orders?

- \* Milestone-related
- \* Cost-related
- \* Product-related
- \* Order-related

**Q54.** How can you set up the supply source for the Kanban process in SAP S/4HANA?

- \* Using run schedule quantities for in-house production
- \* Using quotations for internal and external procurement
- \* Using purchase orders for external procurement
- \* Using stock transfer reservations for stock transfer
- \* Using purchasing costs for automated source prioritization

**Q55.** What are some uses for the low-level code assigned to each material?

- \* It is used in MRP to determine the sequence in which materials are planned.
- \* It is used by product costing to determine how coast are rolled up.
- \* It is used by engineering to indentify subitems in an engineering bill of material (BOM).
- \* it is used by ATP to determine the priority of alternative components.

**Q56.** What does a line hierarchy in repetitive manufacturing represent?

- \* A production line with a parallel sequence in the routing
- \* A production line with prioritized alternative work centers
- \* A production line with more than one work center
- \* A production line with an alternative sequence in the routing

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