

## [Apr-2023 C-TS422-2021 Certification with Actual Questions from ExamsLabs [Q33-Q56]



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**Q33.** Your project team decides to use a make-to-order planning strategy for strategic in discrete manufacturing.

What is the impact of this decision?

- \* Net requirement calculation is sales-order specific.
- \* A sales-order-specific planning run is required.
- \* Storage location MRP areas are required.
- \* Production orders specific stock is created

**Q34.** What is a work center hierarchy in planning in SAP S/4HANA?

- \* A group of alternative work centers providing a cumulative available capacity for production.
- \* A group of alternative work centers for production, structured in hierarchy levels by priorities
- \* A group of work centers in a production line being used in sequence for production
- \* A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel

**Q35.** For which categories can you define BOMs in SAP S/4HANA?

- \* Work Center
- \* Sales order
- \* Class
- \* Document Structure

**Q36.** What are the consequences when you assign a planned order to a production line manually, using the planning table in repetitive manufacturing?

- \* The planned order's component availability is checked.
- \* The planned order is converted to production order.
- \* The planned order's components are copied to the picking list.
- \* The planned order generates capacity requirements

**Q37.** Which standard item categories can you select inside a bill of material (BOM)? Note: There are 2 correct answers to this question.

- \* Non-stock item
- \* Work item
- \* Variable-size item
- \* WBS item

**Q38.** During production order creation, several valid production versions are found. How does the system choose the production version?

- \* Planned order or material number
- \* Valid period or sale order
- \* Alphanumeric or quota arrangement
- \* Lot size or material cost

**Q39.** Which alternative item strategies are available in bills of materials (BOM) in SAP S/4HANA?

- \* First in first out (FIFO)
- \* 100% check
- \* Simultaneous
- \* By usage probability

**Q40.** If the stock level drops below the reorder stock in reorder point planning, what logic would the system use to trigger procurement?

- \* Fill up based on the lot size procedure
- \* Fill up to the maximum stock level
- \* Fill up to the safety stock level
- \* Fill up to the reorder stock level

**Q41.** What happens to this dependent requirement when you convert the planned order into a production order?

- \* They are converted into a schedule line.
- \* They are converted into a reservation.
- \* They are converted into a production order.
- \* They are converted into a planned order.

**Q42.** What do you use to dispatch operations from planned orders so that the production plan can be fulfilled?

- \* Material Requirements Planning (MRP)
- \* Capacity Requirements Planning (CRP)
- \* Supply Network Planning (SNP)

\* Demand Planning (DP)

**Q43.** The MRP run detected a shortage of a material that you source from an external supplier in full pallets. How can you make sure you will only receive full pallets?

- \* Use the fixed lot procedure.
- \* Use the MRP type for vendor managed inventory.
- \* Use the minimum order quantity
- \* Use the reorder point

**Q44.** Mode selection is one of the scheduling options available in Advanced Planning in SAP S/4HANA. When can you use mode selection?

- \* When multiple operations are maintained for one product
- \* When alternate resources are used within one operation
- \* When multiple planned orders exist on one resource
- \* When multiple production versions are maintained for one product

**Q45.** Which SAP solutions support the supplier area in the portfolio of the Digital Value Network?

- \* SAP Ariba
- \* SAP Hybris
- \* SAP Concur
- \* SAP Fieldglass
- \* SAP SuccessFactors

**Q46.** Advanced Planning uses master data and transaction data from SAP S/4HANA. In which data objects can you set the advanced planning flag?

- \* Work center
- \* Production version
- \* Plant
- \* Material

**Q47.** An issue storage location was NOT found through the work center, bill of material (BOM) item, or material master. What determines whether the storage location can be derived from the production version?

- \* MRP group
- \* Plant parameters
- \* MRP controller
- \* MRP profile

**Q48.** When can the automatic material availability check occur in a production order?

- \* At order release
- \* At order confirmation
- \* At order creation
- \* At order settlement

**Q49.** Which time elements are part of a routing operation?

- \* Pick/pack time
- \* Float before production
- \* Queue time
- \* Wait time
- \* Move time

**Q50.** Which of the following are possible configuration steps when setting up the alert monitor in Advance Planning?

- \* Create object selection variant for transportation lane-related alerts.
- \* Create object selection variant for product-related alerts.
- \* Assign the overall profile to the authorization profile.
- \* Assign the alert profile to the overall profile.

**Q51.** You want to schedule an operation finitely, without moving other operations. Which scheduling strategy do you select?

- \* Schedule in working time only
- \* Squeeze in
- \* Insert operation
- \* Find slot

**Q52.** Which SAP application can be used for forecasting in Supply Chain Planning?

- \* Material Requirements Planning (MRP)
- \* Supply Chain Management(SCM)
- \* Integrated Business Planning (IBP)
- \* Capacity Requirements Planning (CRP)

**Q53.** How can you carry out cost object controlling for production orders?

- \* Milestone-related
- \* Cost-related
- \* Product-related
- \* Order-related

**Q54.** How can you set up the supply source for the Kanban process in SAP S/4HANA?

- \* Using run schedule quantities for in-house production
- \* Using quotations for internal and external procurement
- \* Using purchase orders for external procurement
- \* Using stock transfer reservations for stock transfer
- \* Using purchasing costs for automated source prioritization

**Q55.** What are some uses for the low-level code assigned to each material?

- \* It is used in MRP to determine the sequence in which materials are planned.
- \* It is used by product costing to determine how coast are rolled up.
- \* It is used by engineering to indentify subitems in an engineering bill of material (BOM).
- \* it is used by ATP to determine the priority of alternative components.

**Q56.** What does a line hierarchy in repetitive manufacturing represent?

- \* A production line with a parallel sequence in the routing
- \* A production line with prioritized alternative work centers
- \* A production line with more than one work center
- \* A production line with an alternative sequence in the routing

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