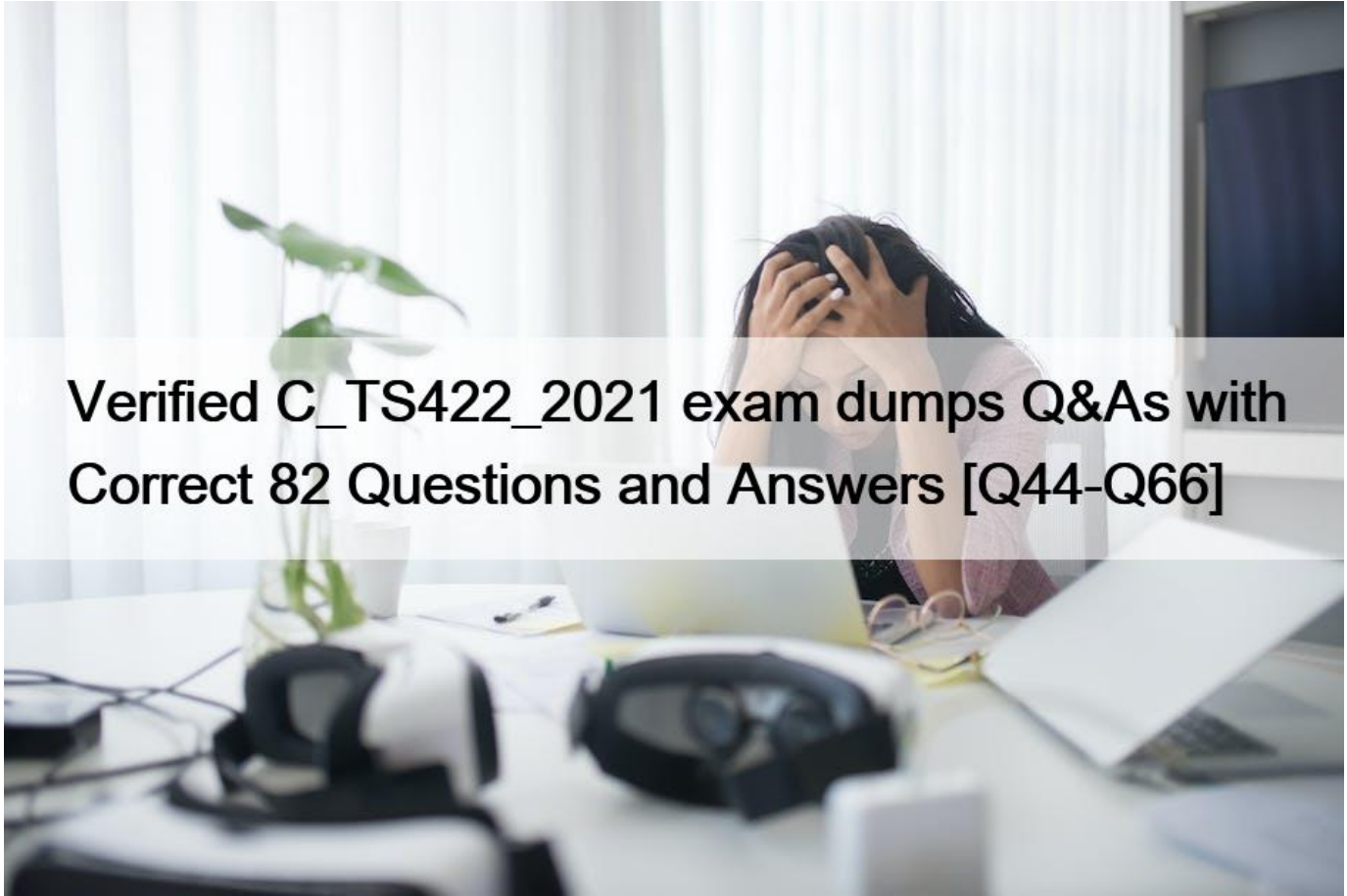


## Verified C\_TS422\_2021 exam dumps Q&As with Correct 82 Questions and Answers [Q44-Q66]



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SAP C\_TS422\_2021 certification exam is an essential credential for professionals working in production planning and manufacturing roles. It demonstrates their expertise in SAP S/4HANA and their ability to plan and manage manufacturing processes effectively. Passing C\_TS422\_2021 exam can help individuals advance their careers and increase their job opportunities in the field.

### QUESTION 44

How can SAP S/4HANA support a GMP-compliant production process?

- \* Approved resources
- \* GMP-compliant flag
- \* Recipe approval
- \* Batch record
- \* Digital signature

#### QUESTION 45

An issue storage location was NOT found through the work center, bill of material(BOM) item, or material master. What determines whether the storage location can be derived from the production version?

- \* MRP group
- \* Plants parameters
- \* MRP controller
- \* MRP profile

#### QUESTION 46

You want to use capacity availability checks for production orders. Which settings have to be made for this?

- \* A checking rule must be assigned in the checking control
- \* The PRT Availability Check must be set in the checking control.
- \* An overall profile must be assigned in the checking control.
- \* The Relevant for Finite Scheduling indicator must be set

#### QUESTION 47

For a production version to be valid and consistent what requirements must be fulfilled?

- \* The assigned routing and bill of materials (BOM) must be valid in the entire validity period.
- \* The assigned routing must NOT have alternative sequences.
- \* The deletion flag must NOT be set for the bill of materials (BOM) or the routing.
- \* The lot size range must be within the lot-size range of the assigned routing.
- \* The assigned routing must be a rate routing.

#### QUESTION 48

Which options do you have to plan both quantities and capacities during line loading in repetitive manufacturing?

- \* Run MRP with quota arrangement.
- \* Run MRP with automatic selection of production version.
- \* Assign planned orders manually to the planning table.
- \* Run PP/DS heuristics for repetitive manufacturing.

#### QUESTION 49

What do you use to dispatch operations from planned orders so that the production plan can be fulfilled?

- \* Material Requirements Planning (MRP)
- \* Capacity Requirements Planning (CRP)
- \* Supply Network Planning (SNP)
- \* Demand Planning (DP)

#### QUESTION 50

Which of the following elements does MRP take into account during net requirement calculation?

- \* Purchase orders
- \* Lot size
- \* Maximum stock level
- \* Safety stock

### QUESTION 51

How would you define pegging in the context of Advanced Planning?

- \* An evaluation that is ordered according to the network structure of all related products and represents the coverage of issue elements
- \* An evaluation that is ordered according to the bill-of-material structure of all related products and represents the relationship between the receipt and the issue elements
- \* An evaluation to verify if there are overstock situations in the balance between receipt and issue elements after the production planning run
- \* An evaluation to verify if there are material or capacity shortages in the network after the production planning run.

### QUESTION 52

What are the consequences when you assign a planned order to a production line manually, using the planning table in repetitive manufacturing?

- \* The planned order's component availability is checked.
- \* The planned order is converted to production order.
- \* The planned order's components are copied to the picking list.
- \* The planned order generates capacity requirements

### QUESTION 53

What happens to this dependent requirement when you convert the planned order into a production order?

- \* They are converted into a schedule line.
- \* They are converted into a reservation.
- \* They are converted into a production order.
- \* They are converted into a planned order.

### QUESTION 54

Where do you maintain data to determine the duration of an operation for production?

- \* Bill of material (BOM)
- \* Routing
- \* Material master
- \* Work center

### QUESTION 55

Which materials have a negative quantity in a bill of materials or in a recipe?

- \* Bulk materials
- \* Co-products
- \* By-products
- \* Waste products
- \* Continuous flow materials

### QUESTION 56

Mode selection is one of the scheduling options available in Advanced Planning in SAP S/4HANA. When can you use mode selection?

- \* When multiple operations are maintained for one product
- \* When alternate resources are used within one operation
- \* When multiple planned orders exist on one resource
- \* When multiple production versions are maintained for one product

#### QUESTION 57

What could be the reason for multiple commitment of individual capacities, where several operations have the same scheduled dates on a work center (or resource) after planning?

- \* The work center has several individual capacities.
- \* The finite Scheduling indicator is NOT set in the strategy profile.
- \* The Change Planning Direction indicator is set in strategy profile.
- \* Alternative work centers are fully occupied.

#### QUESTION 58

Which chart types does the tabular planning table provide in SAP S/4HANA

- \* Order (pool) chart
- \* Work center capacities chart
- \* Capacity requirements chart
- \* Order (dispatched) chart

#### QUESTION 59

Advanced Planning uses master data and transaction data from SAP S/4HANA. In which data objects can you set the advanced planning flag?

- \* Work center
- \* Production version
- \* Plant
- \* Material

#### QUESTION 60

In the Capacity Scheduling Table, which settings can you select for the planning strategy? Note: There are 3 correct answers to this question.

- \* Planning mode
- \* Finiteness level
- \* Fixed pegging
- \* Direction
- \* Scheduling control

#### QUESTION 61

You want to schedule an operation finitely, without moving other operations. Which scheduling strategy do you select?

- \* Schedule in working time only
- \* Squeeze in
- \* Insert operation
- \* Find slot

#### QUESTION 62

Which alternative item strategies are available in bills of materials (BOM) in SAP S/4HANA?

- \* First in first out (FIFO)
- \* 100% check
- \* Simultaneous
- \* By usage probability

### QUESTION 63

In your project, you have several materials that are planned by different people. How can you assign the planning responsibility?

- \* MRP type
- \* MRP group
- \* MRP planning file
- \* MRP controller

### QUESTION 64

Your client is asking for your advice on material master numbering in SAP S/4HANA. What do you need to consider?

- \* The maximum material number length is 40 for external numbers and 18 for internal numbers
- \* The number of leading zeros for internal numbers is client-specific.
- \* In Customizing you can decide by material type whether to use the long material number.
- \* The display template for material numbers applies to all clients.

### QUESTION 65

In your plant, MRP is activated.

Which option do you have to exclude a material from the MRP run?

- \* Use specific MRP controller
- \* Use a specific material group
- \* Use a specific material status
- \* Use a specific MRP type

### QUESTION 66

You set up a material as a phantom assembly by entering the special procurement key in the material master.

How can you switch off the phantom assembly in a specific bill of material (BOM)?

- \* Change the special procurement key of the phantom assembly in the BOM.
- \* Change the explosion type of the phantom assembly in the BOM.
- \* Change the phantom item indicator for the phantom assembly in the BOM.
- \* Change the item category of the phantom assembly in the BOM.

SAP C\_TS422\_2021 certification exam is designed for professionals who want to validate their expertise in SAP S/4HANA Production Planning and Manufacturing. SAP Certified Application Associate - SAP S/4HANA Production Planning and Manufacturing 2021 certification is intended for individuals who have experience in implementing and configuring SAP S/4HANA Production Planning and Manufacturing solutions. Passing C\_TS422\_2021 exam demonstrates that a candidate has a good understanding of the essential concepts and functionalities of the SAP S/4HANA Production Planning and Manufacturing solution.

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